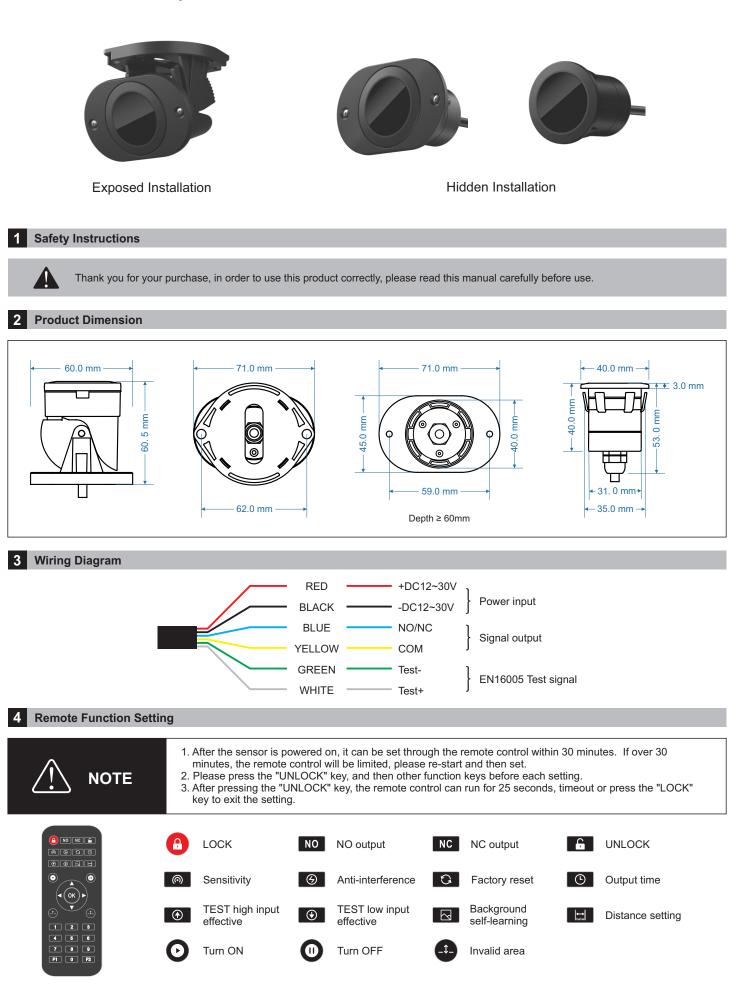
## **Operation Instructions**

M-905 Laser Safety Sensor



Light Spot	2° ø5cm ø10cm ø20cm				
	2.5 m 5.0 m				
k	10.0 m				
Background Self-learning					
"내 <u>나</u> ←Invalid are (0-990cm adjust					
	Function Setting				
NO	NOTE: In the standby state, it outputs the Normally Open signal. (The factory default is Normally Open Output.)				
NO output	Operation: Sensor's RED light flashes slowly NO Sensor's RED light flashes quickly NO always on				
NOTE: In the standby state, it outputs the Normally CLOSE signal.					
NC output	Operation: Sensor's RED light flashes slowly  Sensor's RED light IC  Sensor's RED light IC				
(10)	NOTE: Sensitivity is total of 9 levels, each level is 10cm. The detection distance is adjustable from 10 to 90cm away from the background . The smaller the number, the closer the detection range is to the background, the easier it is to be triggered.(Factory default is level 3, only valid in automatic background mode)				
Sensitivity	Operation: Sensor's RED light flashes slowly Sensor's RED light flashes quickly Sensor's RED light Sensor's RED light Sensor's RED light Sensor's RED light				
9	NOTE: Anti-interference is total of 9 levels. The bigger the number, the stronger the anti-interference ability, the detection will be relatively slow. (Factory default is level 1.)				
Anti-interference	Operation: Sensor's RED light flashes slowly Sensor's RED light flashes quickly Sensor's RED light Sensor's RED light				
5	NOTE: Quickly restore each parameters to factory defaults.				
Factory reset	Operation: Sensor's RED light flashes slowly flashes quickly Sensor's RED light always on				
C	NOTE: After triggering the sensor, the output holding time. The total of 9 levels, each 0.5 seconds. The output time is adjustable from 0.5 to 4.5 seconds. The smaller the number, the shorter the output time. (Factory default is level 1)				
Output time	Operation: Sensor's RED light flashes slowly Sensor's RED light flashes quickly Sensor's RED light Sensor's RED light Sensor's RED light				
$\textcircled{\textbf{(})}$	NOTE: EN16005 signal high input is valid. (The factory default is "TEST high input effective", if the test signal is not connected, it must be set in "TEST high input effective")				
TEST high input effective	Operation: Sensor's RED light flashes slowly Sensor's RED light flashes quickly Always on				
•	NOTE: NOTE: EN16005 signal low input is valid.				
TEST low input effective	Operation: Sensor's RED light flashes slowly Flashes quickly Sensor's RED light always on				
Background self-learning	NOTE: In the factory defaulted mode of background self-learning, the sensor automatically self-learns the background every time when powered on. During the self-learning, the sensor's RED light flashes quickly, and the RED light keeps on after the learning is completed.				
	Operation: Sensor's RED light flashes slowly Sensor's RED light flashes quickly Sensor's RED light always on				
↔	NOTE: The detection distance is set between the values of 03-99, and the corresponding distance is the value multipiled by 10cm. After setting the distance, the sensor's RED light keeps on when powered on, no longer automatically self-learn the background.				
Distance setting	Operation: Sensor's RED light flashes slowly Sensor's RED light flashes quickly Sensor's RED light Sensor's RED light Sensor's RED light always on				

Invalid area	Note: An invalid distance from the sensor (as shown). Set between 00 and 99 values, the distance represented is the value multiplied by 10cm. (Default is 00)		
	Operation: Sensor's RED light flashes slowly flashes quickly Sensor's RED light flashes quickly Sensor's RED light always on		
	NOTE: Only the sensor is turned ON, it can be triggered normally. (The factory default is turn ON)		
Turn ON	Operation: Sensor's RED light flashes slowly Sensor's RED light flashes quickly Sensor's RED light always on		
	NOTE: When the sensor is turned OFF, it will no longer be triggered by detection.		
Turn OFF	Operation: Sensor's RED light flashes slowly Operation: Sensor's RED light flashes quickly Operation always on		

## 5 Troubleshooting

Failures	Possible reasons	Improvements
When powered on, the indicators don't work and no signal output	No power on	Check the power and re-connect
Indicators keeps on, no response after detection	Check whether the remote control is switched to the Turn OFF state	Switch the remote control to the Turn ON state
The power on indicator light is on and then off,	Check whether the distance setting is further than the background	Reduce the distance setting
the door keeps open	Check whether the Test signal is correct	If don't connect the Test signal, it must be set to "TEST high input effective"
The power on indicator light is normal, the door keeps open, door closed after detection	The remote control's NO and NC setting is wrong	Switch the NO and NC setting

## 6 Technical Parameters

LED indicator:	Power on (Auto background mode) - RED light flashes; Standby state - RED light keeps on; Action state - RED OFF		
Background learning time:	About 8 secs		
Working voltage:	DC 12-30V		
Standby current:	62.5mA(DC 12V power)		
Action current:	65mA(DC 12V power)		
Detection distance:	30cm ~ 990cm adjustable		
Distance error:	1%		
Resistance to ambient light:	100k lux		
Optical source:	VCSEL		
Center wavelength of optical source:	905nm		
Launch angle:	<2°		
Laser safety class:	Class I Eye-safe		
Waterproof grade:	IP55		
Working temperature:	-20°C~60°C		
Exposed mounted angle:	Pitch angle 0~90° adjustable(5° each level)Yaw angle 360° adjustable		
Installation distance:	≥5cm (The distance between the mounted position and the edge of the door frame)		

## 7 Packing List

NO.	Part	QTY	Remark
1	Sensor	1	
2	Exposed mouned bracket	1	
3	Hidden mouned bracket	1	
4	Screw bag	1	
5	Instructions	1	